Section 1. Identification of the substance/ mixture and of the company/ undertaking

1.1 Product identifier
Product name: POLYLAC ®
This safety data sheet pertains to the following products:

1.2 Relevant identified uses of the substance or mixture and uses advised against
Relevant identified uses: Mixture used for the production of molded plastic articles

1.3 Details of the supplier of the Safety Data Sheet
Supplier: Chi Mei Corporation
Address: 59-1, San Chia, Jen Te Village
Tainan County
Taiwan R.O.C.
Telephone: +886 6 2663000 Ext.1347
Email: service@mail.chimei.com.tw

1.4 Emergency telephone number
Emergency telephone: +886 6 2663000 Ext. 2501

Section 2. Hazards identification

2.1 Classification of the substance or mixture
Classification according to Directive 67/548/EEC or 1999/45/EC: Not classified as hazardous (polymeric state)
Classification according to Regulation (EC) N° 1272/2008 (CLP): Not classified as hazardous (polymeric state)

2.2 Label elements
Not labelled as hazardous

2.3 Other hazards
vPvB/PBT assessment: not available

Section 3. Composition/information on ingredients

3.1 Composition of the substance/ preparation

<table>
<thead>
<tr>
<th>Substance or Preparation</th>
<th>Substance</th>
<th>Content</th>
<th>CAS</th>
<th>Name</th>
<th>content</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>9003-56-9</td>
<td>Acrylonitrile-Butadiene-Styrene copolymer</td>
<td>&gt; 98 %</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Additives</td>
<td>≤ 2 %</td>
</tr>
</tbody>
</table>

Impurities Contributing to Hazard: None
Safety Data Sheet
according to EU 1907/2006 (REACH) and 1272/2008 (CLP)

Product name: POLYAC ® ABS

Revision Date: June 1, 2016
Version 2
Print Date: August 23, 2017

3.2 Additional information:
Reach Info:

<table>
<thead>
<tr>
<th></th>
<th>Pre-registration No.</th>
<th>Registration No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile</td>
<td>05-2117149456-38-0000</td>
<td>01-2119474195-34-0045</td>
</tr>
<tr>
<td>Styrene</td>
<td>05-2117149462-45-0000</td>
<td>01-2119457861-32-0006, 01-2119457861-32-0007, 01-2119457861-32-0057, 01-2119457861-32-0085</td>
</tr>
<tr>
<td>Buta-1,3-diene</td>
<td>05-2117149467-35-0000</td>
<td>01-2119471988-16-0044</td>
</tr>
</tbody>
</table>

3.3 For full text of R- and H-phrases: see section 16

Section 4. First-aid measures

4.1 Description of first aid measures

General notes: Remove affected persons from the danger area, at the same time ensuring your own safety. Remove all contaminated clothing immediately.

Following inhalation: In case of gases evolving from melted resin, move subject to fresh air. Treat symptomatically.

Following skin contact: In case of pellets or powder, wash with water. In case of smelt, wash affected skin area and clothing with plenty of (soap and) water. Seek medical advice.

Following eye contact: In case of pellets or powder, flush with plenty of water for at least 15 minutes. Seek medical advice if any dust particles still remain.
In case of gases evolving from melted resin of high temperature, flush with plenty of water for at least 15 minutes. Seek medical advice if necessary.

Following ingestion: Induce vomiting. Rinse mouth with water. Seek medical advice if necessary.

Self-protection of the first aider: -

4.2 Most important symptoms & effects both acute & delayed

Dust: Skin irritation, eye irritations and redness

4.3 Indication of any immediate medical attention and special treatment needed: -

Treat symptomatically.
(Decontamination, vital functions)

Section 5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing agents: Water, foam, dry chemical powder

For safety reasons unsuitable extinguishing agents: -
5.2 Special hazards arising from the substance or mixture: -

5.3 Advice for firefighters

   Protective equipment: Self-contained breathing apparatus
   Further measures: -

5.4 Additional information: -

Section 6. Accidental release measures

6.1 Personal precautions, protective equipment & emergency procedures

   Pellets or powder remained on ground may cause slipping
   Wear protective equipment
   Ensure adequate ventilation
   Keep away from ignition sources
   Keep unprotected persons away

6.2 Environmental precautions

   Gather pellets and powder thoroughly to avoid birds or fishes taking from draining water.
   Do not allow product to reach sewage system or water bodies. Inform respective authorities in case product reaches water, sewage system or soil

6.3 Methods and material for containment and cleaning up

   Recovery if not contaminated or disposal

6.4 Reference to other sections

   See Section 7 for information on safe handling. See Section 8 for information on personal protection equipment.

Section 7. Handling and storage

7.1 Precautions for safe handling

   Protective measures: -
   Measures to prevent fire: Prevent from fire around handling area
   Measures to prevent aerosol and dust generation: maintain good housekeeping standards to prevent accumulation of dust. To avoid dust explosion resulting from the existence of powder, electrostatics eliminators and grounding should be fixed to such equipment as air transferring pipes, bag filters and hoppers. Use electrically conductive filters for bag filters.
   Measures to protect the environment: -
   Advice on general occupational hygiene: -
7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions: Keep the material at a cool dry place. Protect from direct sunlight, rain and violent temperature fluctuation. Fire is inhibited around storage area.

Requirements for storage rooms and vessels: -

Suitable materials and coating: -

Unsuitable materials or coatings: -

Further information on storage conditions: -

7.3 Specific end use(s)

Recommendations: -

Section 8. Exposure controls/personal protection

8.1 Control parameters

Exposure Limits: None established

8.2 Exposure control

Appropriate engineering controls: Install eyes washer and shower in the place of operation. Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits

Personal protection:
- Respiratory protection: Wear masks for cleaning molding machines
- Hand protection: Heat-insulating gloves when handling molten form
- Eye protection: Wear safety glasses for general purpose. Wear chemical goggles for cleaning molding machines
- Skin and body protection: Gloves necessary for handling melted resin
- Hygiene measures: Wash hands after handling

8.3 Environmental exposure controls

Product related measures to prevent exposure: None specific

Instruction measures to prevent exposure: None specific

Organizational measures to prevent exposure: None specific

Technical measures to prevent exposure: None specific

Environmental exposure controls: Do not allow product to reach sewage system or water bodies
Section 9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Physical state: solid, granulate</td>
</tr>
<tr>
<td>Odour</td>
<td>Odourless or negligible</td>
</tr>
<tr>
<td>Colour</td>
<td>Natural or off-white</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>None</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Melting point / freezing point</td>
<td>not determined</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>404 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>45 g/m³ (open cup, powder)</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Relative density (H₂O=1)</td>
<td>1.03 - 1.10 g/cm³</td>
</tr>
<tr>
<td>Bulk density</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Not soluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>466 °C</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>&gt; 300 °C</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not oxidizing</td>
</tr>
</tbody>
</table>

9.2 Other safety information: -

Section 10. Stability and reactivity

10.1 Reactivity: Non-reactive under normal handling and storage conditions

10.2 Chemical stability: Stable under normal handling and storage conditions

10.3 Possible hazardous reaction: -

10.4 Conditions to avoid: Avoid excessive heat, flames and all sources of ignition

10.5 Incompatible materials: not applicable

10.6 Hazardous decomposition products: not applicable
Section 11. Toxicological information

11.1 Information on toxicological effects

Toxicological effects:
- Acute toxicity (oral): Lack of data.
- Acute toxicity (dermal): Lack of data.
- Acute toxicity (inhalative): Lack of data.
- Skin corrosion/irritation: Lack of data. May cause irritations.
- Eye damage/irritation: Lack of data. May cause irritations.
- Sensitisation to the respiratory tract: Lack of data. Not to be expected
- Skin sensitisation: Lack of data. Not to be expected
- Germ cell mutagenicity/Genotoxicity: Lack of data. Not to be expected
- Carcinogenicity: Lack of data. Not to be expected
- Reproductive toxicity: Lack of data. Not to be expected
- Effects on or via lactation: Lack of data.
- Specific target organ toxicity (single exposure): Lack of data.
- Dusts: Irritating to eyes, respiratory system and skin.
- Specific target organ toxicity (repeated exposure): Lack of data.

Other information

Styrene:
- Harmful if inhaled. Causes damage to organs through prolonged or repeated exposure.
- Lung damages
- May be fatal if swallowed and enters airways.
- Causes serious eye irritation. Causes skin irritation.

Acrylonitrile:
- Toxic by inhalation, in contact with skin and if swallowed.
- May cause cancer. Suspected of damaging the unborn child.
- Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.

1,3-Butadiene:
- May cause cancer. May cause genetic defects.

Symptoms
- Dust: Can cause skin, eye and respiratory tract irritation.
- The melted product can cause severe burns.
- Thermal treatment, Processing:
- Irritating to eyes, respiratory system and skin.
- In case of ingestion: Swallowing may cause gastrointestinal irritation and pain of guts.
Section 12. Ecological information

12.1 Toxicity

<table>
<thead>
<tr>
<th>Method</th>
<th>Results</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Short-term aquatic toxicity</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data on the constituents the classification criteria are not met</td>
<td>LC(50)mixture = 5.78 mg/l (additivity and summation method, toxicity information available for 92.5 % of the mixture)</td>
<td></td>
</tr>
<tr>
<td>Long-term aquatic toxicity</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Based on available data on the constituents the classification criteria are met and the mixture is therefore classified as Aquatic Chronic 1</td>
<td>NOECmixture = 0.0079 mg/l (additivity and summation method, toxicity information available for 78 % of the mixture)</td>
<td></td>
</tr>
</tbody>
</table>

12.2 Persistence and degradability

Further details:
- Biodegradation: Product is not readily biodegradable.
- The product is likely to persist in the environment.

Effects in sewage plants:
- In sewage treatment plants it may be separated mechanically.

12.3 Bioaccumulative potential

To avoid bioaccumulation plastics should not be disposed in the sea or in other water environments.

12.4 Mobility in soil

no data available

12.5 Results PBT & vPvB assessment

According to the revised Annex XIII of regulation (EC) 1907/2006 and (EC) 253/2011: No information available on the product as such

12.5 Other adverse effects:

General information: Do not allow to enter into ground-water, surface water or drains.

12.7 Additional information: -

Section 13. Disposal considerations

13.1 Waste treatment methods

Product / Packaging disposal: Dispose in accordance with the current local regulations.
Waste codes according to European Waste Catalogue: -
Waste treatment-relevant information: Inadequate incineration may generate toxic gases such as CO, HCN, AN and SM
Sewage disposal-relevant information: -
Other disposal recommendations: -
Section 14. Transport information

ADR/RID
14.1 UN number
   Not applicable
14.2 UN proper shipping name
   Proper Shipping Name: NOT REGULATED
14.3 Transport hazard class(es)
   Not applicable
14.4 Packing Group
   Not applicable
14.5 Environmental hazards
   Not considered environmentally hazardous based on available data
14.6 Special precautions for user
   Special Provisions: no data available
   Hazard identification No: no data available

ADNR / ADN
14.1 UN number
   Not applicable
14.2 UN proper shipping name
   Proper Shipping Name: NOT REGULATED
14.3 Transport hazard class(es)
   Not applicable
14.4 Packing Group
   Not applicable
14.5 Environmental hazards
   Not considered environmentally hazardous based on available data
14.6 Special precautions for user
   no data available

IMDG
14.1 UN number
   Not applicable
14.2 UN proper shipping name
   Proper Shipping Name: NOT REGULATED
14.3 Transport hazard class(es)
   Not applicable
14.4 Packing Group
   Not applicable
14.5 Environmental hazards
   Not considered environmentally hazardous based on available data
14.6 Special precautions for user
   EMS Number: Not applicable
   Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
   Not applicable

ICAO/IATA
14.1 UN number
   Not applicable
14.2 UN proper shipping name
Proper Shipping Name: NOT REGULATED

14.3 Transport hazard class(es)
Not applicable

14.4 Packing Group
Not applicable

14.5 Environmental hazards
Not considered environmentally hazardous based on available data

14.6 Special precautions for user
No data available

Section 15. Regulatory information

15.1 Safety, health and environmental regulations /legislation specific for the substance or mixture

Authorization and / or restrictions on use: None

Other EU regulations: The following substances are under European Seveso regulation:

<table>
<thead>
<tr>
<th>Substance</th>
<th>Seveso category</th>
<th>Other Seveso categories</th>
<th>Seveso concentrations</th>
<th>Categories</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylonitrile</td>
<td>2</td>
<td>7b</td>
<td>10 % ≤ C &lt; 20 %</td>
<td>2</td>
</tr>
<tr>
<td>Buta-1,3-diene</td>
<td>0</td>
<td>8</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Styrene</td>
<td>6</td>
<td>-</td>
<td>C ≥ 12.5 %</td>
<td>-</td>
</tr>
</tbody>
</table>

Other national regulations:

15.2 Chemical Safety Assessment

For this substance a chemical safety assessment is not yet required.

Section 16. Other information

16.1 Indication of changes

Version 1: First issue according to Regulations (EC) 1907/2006 (REACH) & 1272/2008 (CLP)

16.2 Abbreviations and acronyms

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>AGS</td>
<td>Ausschuss für Gefahrstoffe</td>
</tr>
<tr>
<td>AF</td>
<td>Assessment Factor</td>
</tr>
<tr>
<td>BCF</td>
<td>BioConcentration Factor</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstract Service</td>
</tr>
<tr>
<td>CMR</td>
<td>Carcinogenic, Mutagenic and Reprotoxic</td>
</tr>
<tr>
<td>CSR</td>
<td>Chemical Safety Report</td>
</tr>
<tr>
<td>DFG</td>
<td>German Research Foundation</td>
</tr>
<tr>
<td>DNEL</td>
<td>Derived No Effect Level</td>
</tr>
<tr>
<td>EC</td>
<td>European Commission</td>
</tr>
<tr>
<td>EC50</td>
<td>Effective Concentration (required to induce a 50% effect)</td>
</tr>
<tr>
<td>EEC</td>
<td>European Economic Community</td>
</tr>
<tr>
<td>EWC</td>
<td>European Waste Catalogue Code</td>
</tr>
<tr>
<td>IDLH</td>
<td>Immediately Dangerous to Life or Health</td>
</tr>
<tr>
<td>IBC</td>
<td>International Bulk Chemical</td>
</tr>
<tr>
<td>LoW</td>
<td>List of Waste</td>
</tr>
<tr>
<td>MARPOL</td>
<td>Marine Pollution</td>
</tr>
<tr>
<td>MIE</td>
<td>Minimum Ignition Energy</td>
</tr>
<tr>
<td>N°EC</td>
<td>European Commission number</td>
</tr>
<tr>
<td>NFPA</td>
<td>National Fire Protection Association</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute of Occupational Safety and Health</td>
</tr>
<tr>
<td>NOEC</td>
<td>No Observed Effect Concentration</td>
</tr>
<tr>
<td>NOELR</td>
<td>No Observed Effect Loading Rate</td>
</tr>
<tr>
<td>OECD</td>
<td>Organisation for Economic Co-operation and Development</td>
</tr>
<tr>
<td>OEL</td>
<td>Occupational Exposure Limit</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>PBT</td>
<td>Persistant Bioaccumulable Toxique</td>
</tr>
<tr>
<td>PNEC</td>
<td>Previsible Non Effect Concentration</td>
</tr>
<tr>
<td>QSAR</td>
<td>Quantitative Structure-Activity Relationship</td>
</tr>
</tbody>
</table>
Safety Data Sheet
according to EU 1907/2006 (REACH) and 1272/2008 (CLP)

Product name: POLYLAC ® ABS

<table>
<thead>
<tr>
<th>Koc</th>
<th>Soil/Water Partition Coefficient</th>
<th>STOT</th>
<th>Specific Target Organ Toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Kow</td>
<td>Octanol/Water Partition Coefficient</td>
<td>TCLo</td>
<td>Toxic Concentration Low</td>
</tr>
<tr>
<td>LC50</td>
<td>Lethal Concentration 50</td>
<td>TDLo</td>
<td>Toxic Dose Low</td>
</tr>
<tr>
<td>LD50</td>
<td>Lethal Dose 50</td>
<td>UN</td>
<td>United Nations</td>
</tr>
<tr>
<td>LEL</td>
<td>Lower Explosive Limit</td>
<td>UVCB</td>
<td>Unknown or Variable Composition Complex</td>
</tr>
<tr>
<td>LL100</td>
<td>Lethal Loading</td>
<td>vPvB</td>
<td>very Persistent, very Bioaccumulative</td>
</tr>
<tr>
<td>LGEc</td>
<td>Lowest Observed Effect Concentration</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

16.3 Key literature references and sources for data
http://esis.jrc.ec.europa.eu/
http://echa.europa.eu/
http://gesisis-en.itrust.de

16.4 Relevant R-phrases and/or H-statements (number and full text):

- H220 Extremely flammable gas
  - R10 Flammable

- H225 Highly flammable liquid and vapour
  - R11 Highly flammable

- H301 Toxic if swallowed
  - R20 Harmful by inhalation

- H311 Toxic in contact with skin
  - R23/24/25 Toxic by inhalation, in contact with skin and if swallowed

- H319 Causes serious eye irritation
  - R36 Irritating to eyes

- H317 May cause an allergic skin reaction
  - R37 Irritating to respiratory system

- H318 Causes serious eye damage
  - R38 Irritating to skin

- H315 Causes skin irritation
  - R40 Limited evidence of a carcinogenic effect

- H322 Harmful if inhaled
  - R41 Risk of serious damage to eyes

- H331 Toxic if inhaled
  - R43 May cause sensitisation by skin contact

- H332 Harmful if inhaled
  - R44 May cause cancer

- H351 May cause cancer
  - R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

- H400 Very toxic to aquatic life
  - R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

16.5 Training advice: -

16.6 Further information: According to the guidance version 2.0 for monomers and polymers from the European Chemicals Agency dated as of April 2012, the classification of the polymer takes into account the classification of all its constituents, such as unreacted monomers. These constituents in fact should be taken into account for classification of the polymer. This means that the same classification methods as for mixture should be applied to polymer substances.

In order to determine a classification for the studies about the water soluble fraction as well as the absorption should be performed on the polymer as such.

To the best of our knowledge and belief, the information contained herein is accurate and obtained from sources believed to be reliable. No representation is made that the information is complete or the material is suitable for all purposes. The final determination as to the suitability of the user’s intended use of the material is the sole responsibility of the user. All materials may present unknown hazards even when used in common applications and accordingly, it is the sole responsibility of the user to understand and address all potential hazards, including those identified herein. The information set forth in Sections 11 and 12 reflects data available as of the date hereof. It is anticipated that such data will be updated.