**Extrusion  **  **ABS, POLYLAC® PA-709P**

**Processing Conditions**

A. Pre-drying  80 ~ 85 °C x 2 ~ 4 hrs
   depending on a) Humidity
   b) Ratio of reground resin
   c) Storage conditions

B. Extrusion Temperature Profile( °C)

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<th>Max</th>
<th>Min</th>
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<tbody>
<tr>
<td>230</td>
<td>200</td>
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<tr>
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<td>220</td>
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<tr>
<td>230</td>
<td>200</td>
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**NOTE :**

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 260 °C to avoid melt from degraded.

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