Extrusion  ASA, KIBILAC® PW-997S

Processing Conditions

A. Pre-dry  80°C x 2~3 hrs
   depending on  a) Humidity
               b) Ratio of reground resin
               c) Storage conditions

B. Extrusion Temperature Profile(°C)

<table>
<thead>
<tr>
<th>Max</th>
<th>Min</th>
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<tbody>
<tr>
<td>240</td>
<td>210</td>
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<tr>
<td>260</td>
<td>230</td>
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- Metering Pump
- Screen Changer
- Vent
- Hopper Throat
- Max 260
- 250
- 220
- Min 230
- 220
- 200

NOTE:
1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.

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